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D119-796-021
Job Sheet 197062



Part No: D119-796-021

Job Qty: 1 pcs ✓

Part Name: AW119 Standard Landing Gear Assembly - Standard OEM Protection



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/27/19

Job Tracking No:

Due Date: 4/6/20

Created By: Jennifer Renwick

Type: SOLD

Description: Order 17375

Note: DWG D119-796-021 REV A, IIN-D119-796 REV.G IPP REV:A NEW ISSUE 15-05-012 JLM VERIFIED BY:DD
IPP REV:B 15.08.25 AS PER IIN REV.E DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run Hrs Hrs	Workcenter/Supplier		Sign-off
						Workcenter / Supplier	Lead Time	
100	Packaging 1 - Pick Kit	1 pcs		4/6/20	0.00 0.00	Packaging 1 - 1		
						Packaging 1 - 2		
						Packaging 1 - 3		
						Packaging 1 - 4		
						Packaging 1 - 5		
						Packaging 1 - 6		
						Packaging 1 - 7		
						Packaging 1 - 8		
						Packaging 1 - 9		
						Packaging 1 - 10		
						Packaging 1 - 11		
						Packaging 1 - 12		
						Packaging 1 - 13		
						Packaging 1 - 14		
						Packaging 1 - 15		
						Packaging 1 - 16		
						Packaging 1 - 17		
						Packaging 1 - 18		
						Packaging 1 - 19		
						Packaging 1 - 20		
						Packaging 1 - 21		
						Packaging 1 - 22		
						Packaging 1 - 23		
						Packaging 1 - 24		
						Packaging 1 - 25		
						Packaging 1 - 26		
						Packaging 1 - 27		
						Packaging 1 - 28		
						Packaging 1 - 29		
						Packaging 1 - 30		
						Packaging 1 - 31		
						Packaging 1 - 32		
						Packaging 1 - 33		
						Packaging 1 - 34		
						Packaging 1 - 35		
						Packaging 1 - 36		
110	Small Fab - 2 - B4B	1 pcs		4/6/20	0.00 6.25	Small Fab - 1 - B4B		
						Small Fab - 2 - B4B		
						Small Fab - 3 - B4B		
						Small Fab - 4 - B4B		
						Small Fab - 5 - B4B		

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120 QC 5	1 pcs	4/6/20	0.00 0.00	Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
				QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
125 Packaging 1-1 - Pick Kit - B4B	1 pcs	4/6/20	0.00 0.00	Packaging 1 - 1 - B4B	
				Packaging 1 - 2 - B4B	
				Packaging 1 - 3 - B4B	
				Packaging 1 - 4 - B4B	
				Packaging 1 - 5 - B4B	
				Packaging 1 - 6 - B4B	
				Packaging 1 - 7 - B4B	
				Packaging 1 - 8 - B4B	
				Packaging 1 - 9 - B4B	
				Packaging 1 - 10 - B4B	
				Packaging 1 - 11 - B4B	
				Packaging 1 - 12 - B4B	
				Packaging 1 - 13 - B4B	
				Packaging 1 - 14 - B4B	
				Packaging 1 - 15 - B4B	
				Packaging 1 - 16 - B4B	
				Packaging 1 - 17 - B4B	
				Packaging 1 - 18 - B4B	
				Packaging 1 - 19 - B4B	
				Packaging 1 - 20 - B4B	
				Packaging 1 - 21 - B4B	
				Packaging 1 - 22 - B4B	
				Packaging 1 - 23 - B4B	
				Packaging 1 - 24 - B4B	
				Packaging 1 - 25 - B4B	
				Packaging 1 - 26 - B4B	
				Packaging 1 - 27 - B4B	
				Packaging 1 - 28 - B4B	
				Packaging 1 - 29 - B4B	
				Packaging 1 - 30 - B4B	
				Packaging 1 - 31 - B4B	
				Packaging 1 - 32 - B4B	
				Packaging 1 - 33 - B4B	
				Packaging 1 - 34 - B4B	
				Packaging 1 - 35 - B4B	
				Packaging 1 - 36 - B4B	
127 QC 4	1 pcs	4/6/20	0.00 0.00	QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
130 Packaging 3-1 - Stock - B4B	1 pcs	4/6/20	0.00 0.00	QC 4 - 75	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	

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SMB
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MD

				Packaging 3 - 7 - B4B	SMB
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	19/9/9
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	DAS
				Packaging 3 - 36 - B4B	21
140	QC 21 - FG	1 pcs	4/6/20	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - FG - 53

Part Op 100 - Pick Kit - Photocopy bluefile and create labels as per PPP D119-796-021 chg 003/ D119-646-041 paperwork
 Descriptions: 110 - ASSEMBLE AS PER DWG AND NOTES 8,9,10,11 ASSEMBLE WITH PROSEAL BATCH: 2-INSTALL
 DECAL D2729-4
 120 - QC5- Inspect part completeness to step on W/O
 125 - Pick Kit
 127 - QC4- 100% Inspect kits for completeness
 130 - Identify and pack for shipping as per PPP D119-796-021 Location: 19072 PPP Rev: _____
 140 - QC21- Final Inspection - Work Order Release

SEP 09 2019

Master Unit #

011571

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C46A	Bolt	8 Ea (8 ea) ✓	100-Packaging 1 - Pick Kit	S176429 ✓
AN3C50A	Bolt	16 Ea (16 ea) ✓	100-Packaging 1 - Pick Kit	S109956 ✓
AN4C6A	Bolt	24 Ea (24 ea) ✓	100-Packaging 1 - Pick Kit	S174255 (x16) ✓
D2652	Bushing	48 pcs (48 ea) ✓	100-Packaging 1 - Pick Kit	S210672 ✓
D3407-041	Tow Ring	2 pcs (2 ea) ✓	100-Packaging 1 - Pick Kit	S175577 ✓
D3417-5	Washer	4 pcs (4 ea) ✓	100-Packaging 1 - Pick Kit	S206120 ✓
D3456-1	Washer	2 pcs (2 ea) ✓	100-Packaging 1 - Pick Kit	S199355 ✓
D3672-3	Washer, Phenolic	48 pcs (48 ea) ✓	100-Packaging 1 - Pick Kit	S134449 ✓
D3672-7	Washer, Phenolic	48 pcs (48 ea) ✓	100-Packaging 1 - Pick Kit	S131568 ✓
D3883-1	Saddle, Outboard LH	2 pcs (2 ea) ✓	100-Packaging 1 - Pick Kit	S122698 ✓
D3883-2	Saddle, Outside RH	2 pcs (2 ea) ✓	100-Packaging 1 - Pick Kit	S145655 ✓
D3884-1	Saddle, Inside LH	2 pcs (2 ea) ✓	100-Packaging 1 - Pick Kit	S142246 ✓
D3884-2	Saddle, Inside RH	2 pcs (2 ea) ✓	100-Packaging 1 - Pick Kit	S168237 ✓
D3886-041	Lug Assembly	4 pcs (4 ea) ✓	100-Packaging 1 - Pick Kit	S146051 (x2) ✓
MS21043-3	Nut	24 Ea (24 ea) ✓	100-Packaging 1 - Pick Kit	S176493 ✓
MS21043-4	Nut	26 Ea (26 ea) ✓	100-Packaging 1 - Pick Kit	S198136 ✓
MS21043-5	Nut	8 Ea (8 ea) ✓	100-Packaging 1 - Pick Kit	S159095 ✓
MS21250-05048	Bolt (Use Ms21250-05-048)	8 Ea (8 ea) ✓	100-Packaging 1 - Pick Kit	S167331 ✓
MS21920-28	Clamp	2 Ea (2 ea) ✓	100-Packaging 1 - Pick Kit	S171291 ✓
NAS1149C0332R Washer (AN960C10L)		24 Ea (24 ea) ✓	100-Packaging 1 - Pick Kit	S174158 ✓
NAS1149C0432R Washer (AN960C416L)		48 Ea (48 ea) ✓	100-Packaging 1 - Pick Kit	S181723 ✓
NAS1149C0532R Washer (AN960C516L)		16 Ea (16 ea) ✓	100-Packaging 1 - Pick Kit	S106842 ✓
139x89x35crate	Agusta Crate	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	S199790
D119-646-041	AW119 Replacement Skidtube with Wearpads - Fits LH or RH	2 pcs (2 ea)	110-Small Fab - 2 - B4B	S150739 5
D119-796-151	Fwd Crosstube Installation With Step (No Hardware)	1 pcs (1 ea)	110-Small Fab - 2 - B4B	S208795
D119-796-251	Aft Crosstube Installation With Step (No Hardware)	1 pcs (1 ea)	110-Small Fab - 2 - B4B	S196608

S149189 (x8) ✓

S209021

176256

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Packaging 1 - Pick Kit	139x89x35crate	1	9	0
	AN3C46A	8	243	0
	AN3C50A	16	83	0
	AN4C6A	24	482	0
	D2652	48	125	0
	D3407-041	2	33	0
	D3417-5	4	63	0
	D3456-1	2	101	0
	D3672-3	48	10,656	0
	D3672-7	48	597	0
	D3883-1	2	11	0
	D3883-2	2	9	0
	D3884-1	2	7	0
	D3884-2	2	7	0
	D3886-041	4	6	0
	MS21043-3	24	1,034	0
	MS21043-4	26	717	0
	MS21043-5	8	191	0
	MS21250-05048	8	15	0
	MS21920-28	2	130	0
	NAS1149C0332R	24	4,682	0
	NAS1149C0432R	48	1,761	0
	NAS1149C0532R	16	184	0
110-Small Fab - 2 - B4B	D119-646-041	2	6	0
	D119-796-151	1	1	0
	D119-796-251	1	0	0
Part Specifications				
Specifications could not be found.				

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